

Sheet 3 Fitting Instruction Part No. 503034

Items 11 to 18 are peculiar to R.H.D. models.

11. Remove bracket supporting accelerator relay cross-shaft and relay lever to engine.
12. Slide lever for quadrant control rod (19) along cross-shaft until it aligns with the quadrant control rod.
13. Replace lever to engine and cross-shaft supporting bracket.
14. Fit relay lever securing pinch bolt (20) and nut (21).
15. Push joint pin (25) through eye in relay lever and fit plain washer (26) and split pin (27) to joint pin.
16. The control rod should now be fitted through the hole in the joint pin and the adjusting and locking nut (28) fitted to the control rod.
17. With the quadrant lever in the fully off position, lock the relay lever to the cross-shaft, and adjust the length of the control rod until there is a small clearance between the adjusting nut and the joint pin.
18. Check the operation of the hand throttle; it is important to ensure that the throttle is allowed to return to the fully closed position when the quadrant lever is in the off position.

Items 19 to 31 are peculiar to L.H.D. models.

19. Unclip the ball-ended control rods from the levers on the short accelerator relay shaft.
20. Slacken the pinch bolts on the levers, and withdraw the levers from the shaft, and the shaft from the bracket. Unscrew the nuts and bolts securing the bracket to the toe box and remove the bracket.
21. Take the accelerator relay shaft and slide on a bracket, the lever for the control rod (19), the lever to the accelerator pedal spindle, and the other bracket.
22. Offer up the assembly to the dash and position the two brackets—one over the mounting holes for the discarded bracket (item 20) and the other over two similarly placed holes on the passenger's side toe box.
23. Fix the two brackets to the toe boxes with the original fixings from the discarded bracket, and with two further bolts, spring washers and nuts.
24. Slide the lever controlling the rod to the carburetter on to the shaft, outside the driver's-side bracket to act as a stop-clip.
25. Position the stop-clip and its pinch bolt and nut outside the bracket at the other end of the relay shaft.
26. At this stage position the accelerator control levers and adjust the control rods to give a closed and fully open throttle. Clamp the levers tightly on the relay shaft.
27. Slide lever for quadrant control rod (19) along cross shaft until it aligns with control rod. Clamp it tightly to the shaft with pinch bolt (20) and nut (21).
28. Push joint pin (25) through eye in relay lever, fit plain washer (26) and split pin (27) to joint pin.
29. The control rod should now be fitted through the hole in the joint pin and the adjusting and locking nut (28) fitted to the control rod.
30. With the quadrant lever in the fully off position, lock the relay lever to the cross-shaft, and adjust the length of the control rod, until there is a small clearance between the adjusting nut and the joint pin.
31. Check the operation of the hand throttle. It is important to ensure that the throttle is allowed to return to the fully closed position when the quadrant lever is in the off position.